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INSTRUCTION SHEET

These Instructions Are Applicable To:

**698-430, 642-544 642-542,
642-546, 642-545**

Application: 2005-2013 Corvette

Part Includes

- 1 - Rear Spoiler
- 2 - Screws
- 4 - Tinnerman Clips
- 4 - M4 Washer Nut
- 1 - Drill Template

C6 Rear Spoiler, Reproduction



Tools Needed



Search: **Body Panels**
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DIRECTIONS FOR SAFE AND PROPER INSTALLATION

STEP 1.

Remove all tail lamp assemblies.

STEP 2.

Using the access through the inner lamp hole, remove the 4 nuts of the center high mounted stop lamp (CHMSL)

STEP 3.

Remove original equipment (OE) Spoiler and disconnect electrical.

STEP 4.

Remove studs and lamp from OE spoiler and replace in accessory spoiler and secure the lamp with 2 screws. Add 4 tinnerman clips and 2 studs to the spoiler. See Figure 2.

STEP 5.

Locate template to fascia as explained on template.

STEP 6.

Drill 4 outboard holes, drilling pilot holes first then enlarging.

STEP 7.

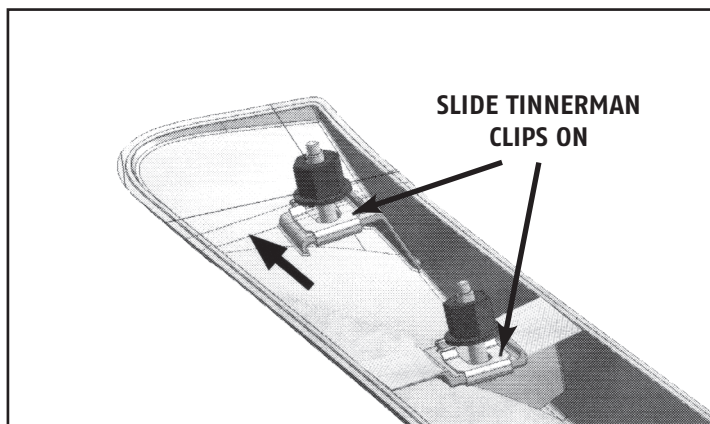
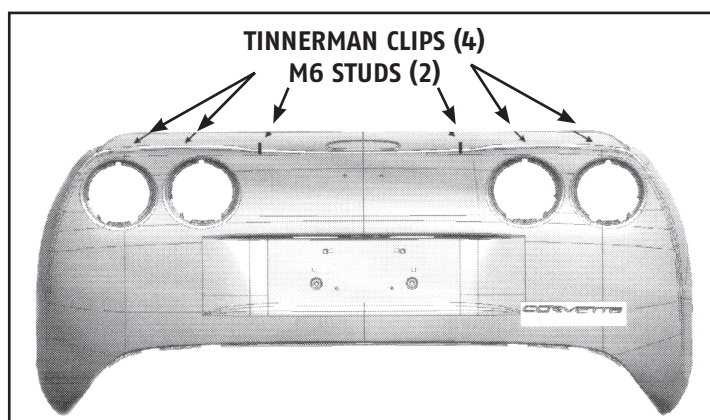
Carefully, cut notch in vertical lip at center of fascia. Location indicated on template for clearance of electrical. See Figures 3A, 3B, and 3C.

STEP 8.

Connect electrical to spoiler.

STEP 9.

Prefit spoiler to vehicle ensuring holes are accurate and spoiler fits flush to fascia. See Figure 4.



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Description (cont.)

STEP 10.

Install spoiler and fasten nuts to 4 NM torque.

FIGURE 3A

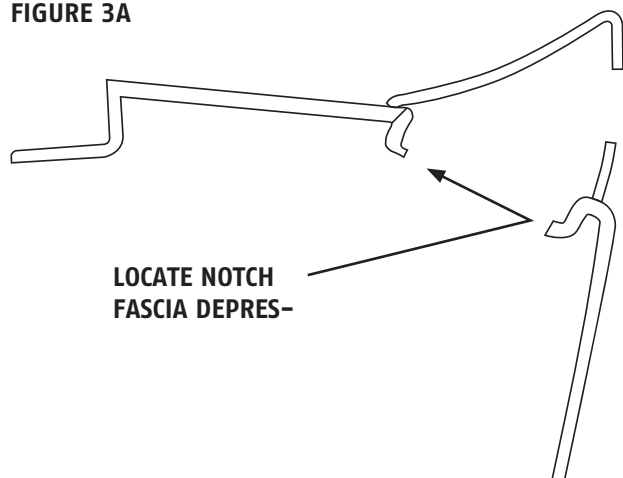


FIGURE 3B - BEFORE

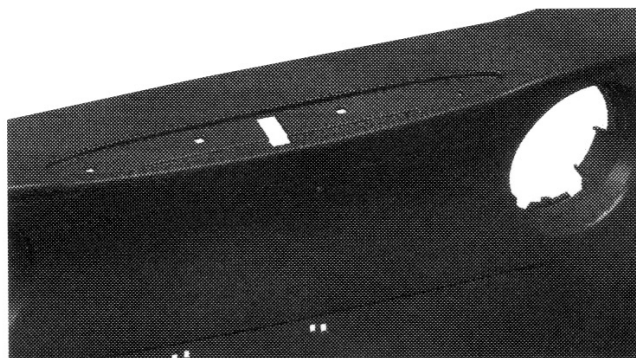


FIGURE 3C - AFTER

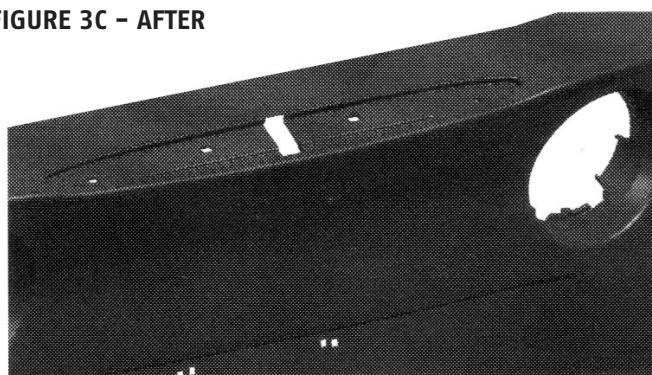


FIGURE 4 - ENSURE PROPER FIT

