



Application: 1970-1976 Corvette



Search: **Door Panel**
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Part Includes

1 - Component

Standard Door Panel



Tools Needed



Every effort has been made to ensure the highest possible quality in regard to the color, fit, texture, appearance and longevity of this Door Panel. The construction of the panel incorporates many improvements over the original panel and will significantly add to the appearance of your Corvette for years to come.

Because Standard Door Panels are designed to be used with all possible interior combinations, these installation instructions are divided into 3 sections:

- A. Removal of Your Original Panel From the Door
- B. Transferring Deluxe Door Panel Hardware
- C. Installation of New Panel on the Door

Sections A and C will apply to every 1969-1976 door panel Section B applies only to 1970-1976 models with a deluxe interior. A deluxe interior is distinguished by a metal insert in the top half of the door panel (with a wood grain plate in its center) and a chrome strip and carpet along the bottom of the panel.

A. REMOVAL OF YOUR ORIGINAL PANEL FROM THE DOOR

STEP 1.

Inspect the door panel or panels you have received. Verify that they are the correct year, color and sides, LH and RH, for your Corvette. Door Panels for 1969 can be distinguished by a comfortweave insert in the top half of the door panel. 1970-1976 Door Panels have a double line of stitching running the length of the door panel at the top. 1977 Door Panels do not have this stitching.

STEP 2.

Open the door. Remove the two screws that go through the door panel at the top of the panel with a Phillips screwdriver. One is located in the top front corner and the other at the top rear corner of the panel.

STEP 3.

Remove the two screws that hold the door pull to the panel. One screw is located in each end of the pull.

STEP 4.

Remove the screw that holds the door opening handle to the door opening mechanism and pull the handle from the mechanism.

STEP 5.

Remove the lock knob from the armrest area. There is a clip in a groove in the back of the knob that holds the knob on to the lock post. This dip must be removed before the knob can be pulled from the lock post.



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Description (cont.)

STEP 6.

If your Corvette has crank windows, the window crank must be removed. There is a clip in a groove on the back side of the crank that holds the crank on to the window regulator post. This clip must be removed with a retaining clip removal tool, (Mid America Motorworks Part 602-063), before the crank can be pulled from the regulator post.

STEP 7.

Remove the screws that hold the 2 door panel retaining clips to the door. One is located on the front lower edge of the door and the other is located on the rear lower edge of the door.

STEP 8.

If your Corvette has manual remote control mirrors, unfasten the control mechanism from the door panel.

STEP 9.

Pull on the bottom edge of the door panel until the fasteners on the panel and the door separate. When you have pulled the bottom of the panel far enough away for the panel to clear the window regulator post (if applicable), lift the panel so the top of the panel comes free from the door.

The next section deals with the transfer of deluxe door panel hardware. If you have a standard interior, you may skip the next section and refer directly to the section regarding installation of the panel back on the car.

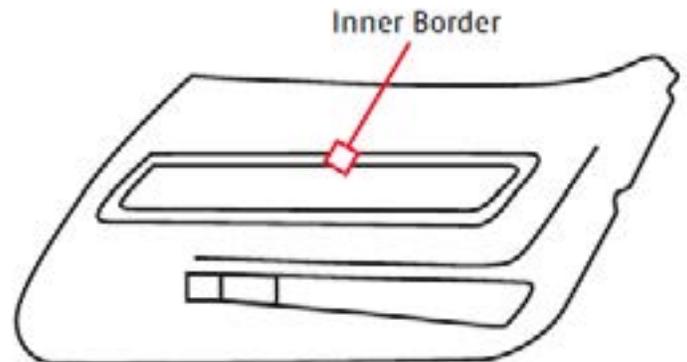
B. TRANSFERRING DELUXE DOOR PANEL HARDWARE

STEP 10.

Remove your original deluxe door panel insert plate above the armrest by removing the 5 Phillips head screws and washers from the back of your original door panel and pulling the plate free from the front of the panel.

STEP 11.

Lay your new door panel face up on a flat surface. Align the edges of your deluxe door panel insert plate with the inner border of the textured area above the armrest. See illustration. Once aligned, press down on the insert plate with your hands. Press hard enough so the 5 mounting posts on the back of the plate leave indentations in the textured area on the face of the panel. Remove the insert plate from the panel.



STEP 12.

Using the electric drill with a 5/16" drill bit, drill a hole at each indentation left by the mounting posts. Drill completely through the door panel. Move the drill bit in and out of the holes several times to clean them of debris.

STEP 13.

Place your deluxe door panel insert plate on the door panel. Align the 5 mounting posts with the holes you have drilled. Turn the door panel face down and rest the insert plate on a support to hold it in place while you replace the screws and washers on the back of the panel. Be sure to orient the washers so that the screw heads will be countersunk into the back of the panel when completely tightened.

STEP 14.

Remove the deluxe door panel lower chrome trim strip from the bottom of your original panel by removing the 6 screws from the back of the panel and then pull the chrome trim strip free from the front of the panel. The rear screw may be covered by the vinyl skirt of the carpet/vinyl strip.

STEP 15.

With a flat blade screwdriver, remove the staples from the back bottom edge of your original door panel that hold the vinyl skirt of the carpet/vinyl strip to the panel. With all the staples removed, the carpet/vinyl strip should come free from the panel.



Description (cont.)

STEP 16.

Notice the carpet section of the carpet/vinyl strip removed from your original panel has a cardboard backing. This cardboard backing is used as a template for positioning the lower chrome trim strip on your new panel. Align the edges of the cardboard backing with the front and bottom edge of your new door panel. When the cardboard backing is in the correct position, note that there are v-shaped notches cut into the upper edge of the cardboard backing that correspond to the locations of the mounting posts on the chrome trim strip. Place the lower chrome trim strip on your new panel with the mounting posts aligned in the notches in the cardboard backing of the carpet/vinyl strip. Only the front and rear mounting posts will contact the door panel at this time. Press down with your hands on the lower chrome trim strip so the front and rear mounting posts leave indentations in the panel.

STEP 17.

Remove the carpet/vinyl strip and the lower chrome trim strip from the panel. With the electric drill and 5/16" drill bit, drill the holes for the front and rear mounting posts where the trim strip left indentations in the panel. Drill completely through the panel.

STEP 18.

Replace the chrome trim strip on the door panel, aligning the front and rear mounting posts with the holes you have drilled. The remaining 4 mounting posts will now contact the door panel. With your hands, press down on the chrome trim strip so the 4 mounting posts leave indentations on the face of the door panel.

STEP 19.

Again remove the chrome trim strip from the panel and with the electric drill and 5/16" drill bit, drill the holes for the remaining 4 mounting posts. Drill completely through the door panel. Once the holes are drilled, it may be necessary to use long nose pliers to remove the bits of foam or other debris from the holes.

STEP 20.

Place your carpet/vinyl strip on the door panel, aligning the edge of the cardboard backing with the front and bottom edge of the door panel. The top edge of the carpet/vinyl strip should align with the line of holes drilled for the chrome trim strip mounting posts.

STEP 21.

With a staple gun and 1/4" staples, staple the carpet/vinyl strip to the door panel, parallel and close to the top edge of the carpet/vinyl strip where the chrome trim strip will cover the staples when installed.

STEP 22.

Install the lower chrome trim strip on the panel by aligning the 6 mounting posts with the holes you have drilled and pushing it into place. Replace the screws and washers on the back of the door panel that hold the lower chrome trim strip in place. Be sure the washers are oriented so the screw heads are countersunk when fully tightened. On the face of the door panel, the lower chrome trim strip should cover the top edge of the carpet/vinyl strip and the staples you installed.

STEP 23.

Pull the vinyl skirt of the carpet/vinyl strip around the edge of the door panel to the back of the door panel. Staple it in place along the edge of the door panel back.

This completes the work necessary to transfer your deluxe door panel hardware to a Standard Door Panel. The following section deals with installing the door panel on the vehicle.

C. INSTALLATION OF THE DOOR PANEL ON THE CAR

STEP 24.

With a razor blade or utility knife, trim away the door skin material and foam covering the mounting holes for the door pull. These holes appear as circular indentations in the center of the two triangular shaped raised areas on the face of the panel. Remove enough foam to allow the door pull to fit flush against the panel.



Description (cont.)

STEP 25.

Hook the top of the panel over the door and position the panel, front to back. Note there is a triangular protrusion on the back of the panel near the top middle that fits into a recess in the door. The panel must be situated correctly front to back, in this recess area to allow the bottom of the panel to mount properly against the bottom of the door.

STEP 26.

Locate the two screw holes at the top of the door, one at the front corner and one at the rear corner. With an awl, poke a hole through the door panel in these two locations so that the screws will align with the holes when replaced in the panel.

STEP 27.

Push the bottom of the panel toward the door so the back of the panel contacts the window regulator post (if applicable). Push hard enough so the regulator post leaves an indentation in the foam on the back of the panel.

STEP 28.

Remove the panel from the door and cut out the hole for the window regulator post. Cut from the back of the panel using the indentation left by the post as a guide. Trim away enough material so the regulator post and window crank will have good freedom of movement but not so much that the crank doesn't completely cover the hole.

STEP 29.

Put the two door panel retaining dips on the panel, one in the front lower corner and one in the rear lower corner. These clips are necessary to hold the bottom of the panel tight against the door.

STEP 30.

Hook the top of the panel over the door and position it as before. Install the two screws in the top of the panel, one in the front corner and one in the rear corner.

STEP 31.

Push the bottom of the panel into position against the bottom of the door so the fasteners on the panel contact those on the door. Hold the panel in position and replace the screws in the door panel retaining dips at the front lower corner and rear lower corner of the door.

STEP 32.

Be sure the retaining clips are in the grooves on the back of the lock knob and window crank and replace these items in their respective locations.

STEP 33.

Replace the door opening handle and install the screw that holds it to the door opening mechanism.

STEP 34.

Place the door handle pull in position. With an awl, poke holes through the door panel back for the mounting screws and install these screws.