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## INSTRUCTION SHEET

Part Number

**623-199**

Application: 1978-1982 Corvette



Search: **Dash**

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Part Includes

1 - Dash Pad

# Dash Pad Overlay Cover, ABS Black



### Tools Needed



PLEASE READ AND FOLLOW THE INSTALLATION INSTRUCTIONS VERY CAREFULLY, ESPECIALLY #5 ABOUT WHERE TO APPLY THE SILICONE.

#### STEP 1.

**Pre-fit the dash pad** - now is the time to try your new Dash Pad on the vehicle to make sure you have the correct model. Push it firmly into place. Does it fit properly? Does the glove box open OK?

#### STEP 2.

**Warm up the adhesive** - place the tube of silicone adhesive (which was packed with your Dash Pad) in a glass of hot water. This will soften the adhesive and make it flow easier.

#### STEP 3.

**High Spots** - trim raised areas (if any) on the original dash with a utility knife as needed in order for the Dash Pad to fit as close as possible on the original dash. Be careful to trim only those areas which will be covered by the Dash Pad. Test fit again.

#### STEP 4.

**Surface prep** - clean the dashboard and the underside of the Dash Pad with alcohol or ammonia type window cleaner along the outside edges and around the vents. All waxes and oils must be removed from both surfaces in order to achieve adhesion. Rough up both surfaces (at adhesive area only) with sandpaper.

#### STEP 5.

**Apply adhesive** - apply the adhesive to the underside of the Dash Pad around the perimeters of air vents, and the entire outer edge only. The adhesive "bead" should be about the size of a pencil and approximately 1/2" away from any edge. Important: apply silicone only near outer edges and around vents. Application of adhesive in any other location can cause cracking and/or warping and will void the warranty.

#### STEP 6.

**Install the dash pad** - place the Dash Pad over the original dash. Push carefully and evenly in order to seat the dash pad and spread the adhesive evenly, near the edges only.

#### STEP 7.

**Replace any accessories** - replace any previously removed pans, grills or accessories.

#### STEP 8.

Wipe away any excess adhesive with a damp cloth.



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## Description (cont.)

### STEP 9.

**Secure in position** – use rolls of paper, cardboard wedges, elastic cords and weights to hold the Dash Pad firmly in position as needed for at least 4 hours to allow adhesive to set and cure.

### STEP 10.

**Unclamp and clean** – when adhesive is cured, remove clamping items and peel away any excess adhesive which may be showing.

### STEP 11.

**Maintenance** – mild car care products such as window cleaner or soap and water can be used to clean your Dash Pad (if necessary).