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INSTRUCTION SHEET

Part Number

619-507

Application: 2005-2009 Corvette

Part Includes

- 2 - Brushed Door Lock Trim Plates
- 1 - Test Kit
- 2 - Adhesive Promoter Packs

Brushed Stainless Door Lock Trim



Tools Needed



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VERY IMPORTANT!!

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING YOUR INSTALLATION! YOU MUST FOLLOW THESE INSTRUCTIONS EXACTLY OR YOUR NEW PLATES MAY NOT ADHERE.

STEP 1.

BEFORE YOU BEGIN YOU MUST FIRST PREP THE DOOR PANEL IN ORDER TO ALLOW ADHESION!!!! You can do this by scrubbing the entire area first with household isopropyl alcohol. Then closely follow the procedures outlined in the following steps!!!!

STEP 2.

If your door panels have been treated with armor-all or silicone coatings, installation will NOT work unless these treatments have been REMOVED with special chemicals! Household Isopropyl alcohol alone WILL NOT remove it. NOTE: Some doors have been treated at the dealerships and the factory before you purchased the car. So to be extra safe we suggest that you please refer to the SPECIAL PREPARATION INSTRUCTIONS enclosed. We can not be responsible for plates not sticking due to improper door preparation!

STEP 3.

NOTE: YOU HAVE BEEN PROVIDED WITH A SMALL ABRASIVE PAD AND 2 TEST STRIPS ONE FOR EACH DOOR.

STEP 4.

Apply a strip of masking tape along the edge of the door lock areas to protect it. Lightly scuff the area to be mounted with the abrasive pad provided and wipe off any and all shavings. This step will produce a raw surface. Once this is done swipe the entire area with the adhesive promoter (provided). Allow a few seconds to dry. Use one of the test strips provided to test tackiness of the door lock area to be mounted. If all the procedures from the SPECIAL PREPARATION INSTRUCTIONS have been performed properly your test strip will stick. If it does not stick perform the entire preparation again

until it does. DON'T ATTEMPT TO INSTALL YOUR DOOR LOCK TRIM UNTIL YOUR TEST STRIPS ADHERE PROPERLY. INSTALLATION ERRORS ARE NOT MANUFACTURING DEFECTS AND PARTS CANNOT BE RETURNED DUE TO IMPROPER INSTALLATION.

STEP 5.

Before you remove the red liner for permanent attachment place the door trim plate into position and check the fit. Your plates come to you preformed however it will be necessary to form by hand to insure a nice perfectly contoured fit. When you are holding the plate up to the door it should lay flat and conform to the shape of the door without forcing it. (In other words it should look like it is installed and not be protruding from the door panel in any way). Please refer to the pictures at the end of these instructions. Make note of its position. **NOTE:** Be sure that your trim plates lay flat to your door with no gaps between them and your door.



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2900 North Third Street, Effingham, IL 62401

800.500.1500 • Worldwide: 217.540.4200 • FAX: 217.540.4800

www.mamotorworks.com • generalmail@mamotorworks.com

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Description (cont.)

STEP 6.

Remove the red liner (be sure not to touch the adhesive) and carefully reposition the door lock plate, press firmly on the plate to set.

STEP 7.

Then repeat steps 1–6 for the other door.

Note: Care must be taken when cleaning your door lock trim. It is a good idea to lightly dust your trim plates with a clean soft cloth first in order to prevent any particles from scratching them. Then wipe (using a new clean soft cloth) with a good quality streak free glass cleaner.

This is how your installed trim plates are designed to fit on your door panel.

