



**Application:** 2005-2013 Corvette

**Part Includes**

- 1 - Adhesive Promoter Pack
- 2 - Self-Tapping Screw
- 2 - Flat Nuts
- 2 - Stainless Flat Head #8 Sheet Metal Screws

## Exhaust Port Filler Panel



**Tools Needed**



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**YOUR PANEL COMES TO YOU WITH A PROTECTIVE LINER. DO NOT REMOVE THIS LINER UNTIL STEP 5!**

**STEP 1.**

Clean the entire underside of the factory urethane bumper, to the left and right sides of the exhaust, first with soap and water then with household isopropyl alcohol. Let dry. Then swipe once to each side with the adhesive promoter provided.

**STEP 2.**

Pre-fit your new exhaust panel by slightly nudging the exhaust tips thru the panel so that you are able to slide the panel back far enough to allow panel to hook the back edge of the bumper and align fit as best as possible.

**SPECIAL ADJUSTMENT INSTRUCTIONS:** During this product development and after performing many installations we have noticed that there can be a variable from car to car of the exhaust tip position by as much as a half an inch up or down and sometimes from side to side. Due to this fact on occasion it may be necessary to adjust the tips and or the new panel in order for them to be able to receive each other. The most common situation is that the exhaust mufflers sit a little low. In this situation installation can be achieved by forcing the new panel up and pulling the soft flexible urethane bumper cover down slide the panel over the back edge of the urethane valance, then simply install the two self tapping screws and screw to lock in the connection. In the situation where the variable exists side to side the most common result is that after the installation has been achieved an unsightly gap can appear at one end or the other. Keeping in mind that the new panel has been laser cut perfectly symmetrical, should any intolerable gaps appear the best and most sure way to achieve a pristine end result is to stop at an exhaust shop and have the exhaust perches adjusted so that the exhaust system is aligned to achieve a beautiful end result with a minimal gap. (See Picture 1)

**STEP 3.**

Once you are satisfied with the fit partially remove panel from the bumper and remove the red liner from the attachment tape. Reinstall into position press firmly to set. You will notice 2 predrilled holes on the underside of the panel using a screwdriver or screw gun insert the 2 screws (provided) to secure panel.



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## Description (cont.)

### STEP 4.

**NOTE:** If you are installing a perforated filler panel it will have two additional counter sunk holes.

Secure the panel at these two locations using the two #8 stainless flat head screws provided. Simply screw them until seated and reach around to the underside and place the flat nut provided over the tip of the screw and then fasten. Caution Note: These additional screws are provided to support the additional weight of the perforated panel.

### STEP 5.

#### Remove protective liner

**Note:** Care must be taken when cleaning your panel. It is a good idea to lightly dust your cover with a clean soft cloth first in order to prevent any particles from scratching it. Then wipe using a new clean soft cloth with a good quality streak free glass cleaner.



Picture 1