



Application: 1997-2004

Part Includes

- 1 - Coupe Wing
- 2- "T" jig

ACI COUPE WING



Tools Needed



STEP 1.

Locate and cut out templates supplied with these instructions. Tape templates on car, aligning templates where bumper, deck, and quarter panels meet.

STEP 2.

Using a scratch awl, mark center of template holes onto bumper. Remove templates and drill all four mounting using a 5/16" drill bit.

STEP 3.

Remove center mounting stud from wing, using caution not to damage stud threads. TIP... DOUBLE-NUTTING STUDS ALLOW FOR EASY REMOVAL.

STEP 4.

Locate the "T" strip drilling jig supplied with your new wing and place the raised center of the jig into the center mounting stud hole in wing.

STEP 5.

With jig inserted, place wing on car in mounting allowing outer wing feet mounting studs to penetrate through holes previously drilled in step 2.

STEP 6.

With wing in mounting position, turn one end of drilling jig to point to rear of car and tape jig to car. remove wing from car, leaving jig taped in place.

STEP 7.

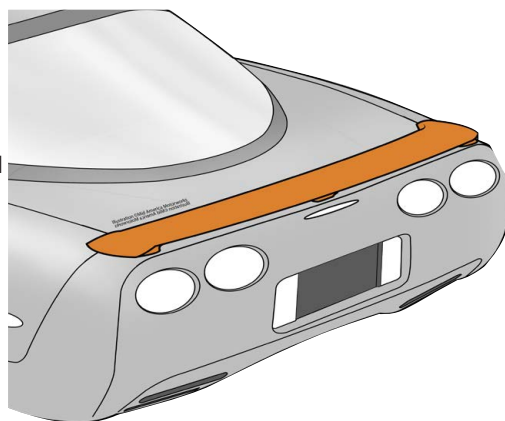
Using a 3/32" drill bit and the center of the "T" strip drilling jig as a guide, drill center mounting hole. Remove drilling jig and enlarge hole with a 5/16" drill bit

STEP 8.

Reinstall center mounting stud in wing, using caution not to over-tighten to avoid damage to threads in wing.

STEP 9.

Place wing onto car in mounting position, allowing all 5 mounting studs to penetrate through all mounting holes.



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Description (cont.)

STEP 10.

To gain access to outer wing feet mounting studs, remove left and right outer tail light housings. Tail light housing can be removed by removing two #T-15 Torx screws on each housing. Install all four outer mounting stud nuts. NOTE: ONLY FINGER TIGHTEN AT THIS TIME

STEP 11.

To gain access to the center mounting stud, the license plate/backup light assembly and the third brake light assembly must be removed. First, remove license plate/ backup light assembly by removing four #T-15 torx head screws. Remove the third brake light assembly by removing the 7mm hex head screw securing it to the bumper. Install centermounting stud nut. NOTE: ONLY FINGER TIGHTEN AT THIS TIME.

STEP 12.

Check fit of wing to car. Make any necessary adjustments before continuing to next step!

STEP 13.

Remove all five mounting stud nuts and remove wing from car. Complete all necessary prep and paint work.

NOTE!!!!

BEFORE PREP SANDING BEGINS, WASH DOWN WITH A STRONG DETERGENT SUCH AS DISH SOAP, TO REMOVE ANY MOLD RELEASE AGENTS PRESENT FROM THE MANUFACTURING PROCESS

STEP 14

Once paint work is complete, reinstall wing using all five mounting stud nuts. Reinstall both outer tail light housings and. Reinstall third brake light assembly and license plate/backup light assembly.

Installation is now complete.